

## Welded Frames 1703 and 1803 Bullet Resistant Doors UL Level 3

Material Galvannealed A40

ASTM-A-653

Thickness 12 Ga. Frames labeled for UL 752 Level 3 shall have 16 Ga steel reinforcement spot welded

Into frames. (,060 min thickness)

Construction Mitered and welded face and back alternatively welded face only

Appearance Square, true and free of defects, warp and buckle

Hardware 7 Ga. 1 1/4" x 10" joggled hinge reinforcement, drilled and tapped. 12 Ga hardware reinforcements.

Backwelded for additional strength. Also mortised, enforced, drilled and tapped

at the factory for hardware in accordance with approved schedule and templates provided by hardware contractor. Strike jambs prepared for three rubber silencers, unless otherwise

specified

Anchors Anchors as specified. For standard frames, four 16 Ga. weld in sill anchors per jamb

Guards Dust covers on all frames. Mortar guards on frames for masonry walls.

Spreaders Temporary spreader bars welded to the bottom of all three sided frames. To be removed

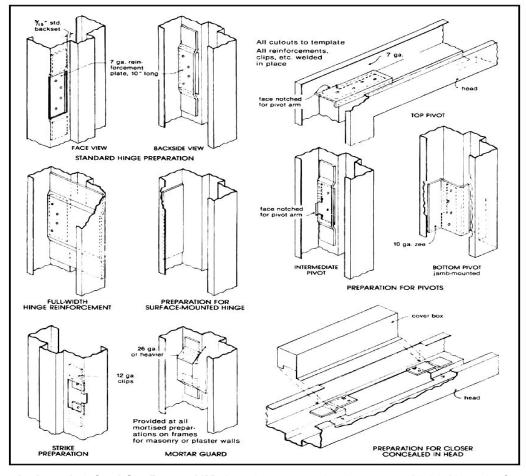
before installation

Marking Embossed with opening numbers above the middle hinge. In the jamb for continuous hinge

Frames Frames and Doors labeled for UL 752 Level 1 or UL 752 Level 3

Finish Thoroughly cleaned and coated with a rust inhibiting primer meeting requirements As per

ANSI/SDI A250.10



Typical Hardware Prep