



1300 Temperature Rise Door

Face Material	Galvannealed A40 or A60 ASTM-A-653
Face thickness	12, 14, 16 and 18 Ga.
Construction	Rigid mineral board core bonded to both face sheets
Door thickness	1 3/4" Standard
Hardware Location	Any specified locations
Reinforcements	7 Ga. 1 1/4" x 10" joggled hinge reinforcement, drilled and tapped 12 Ga. mortise hardware tabs, drilled and tapped 14 Ga. surface hardware and trim reinforcement
Edge reinforcement	Vertical and horizontal edges reinforced with 16 Ga. full length channels spot welded to the face sheets
Vertical edges	Fully welded with no visible seam (for doors up to 10' height and 4' width)
Glazing	Glazing stops to be set for 1/4" glass (3/8" space) unless other wise requested. Note: Glass should be cut 1/4" less than door cut out. Exposed glass opening is 1 5/16" less than cutout dimensions. Glass area up to 100 sq. inches.
Handing	Doors are handed
Appearance	Faces and edges free of defects, warp and buckle
Finish	Thoroughly cleaned and coated with a rust inhibiting primer meeting requirements as per ANSI/SDI A250.10
Temperature Options	60-180 min. Labels available for 450 degree and 250 degree temp. UL Labeling requirements as specified

