

Rocky Mountain Metals, Inc.

Manufacturing Notes and Conditions

- 1. Customer must supply hardware locations and door undercuts. Unless noted otherwise, doors will be fabricated with a 3/4" undercut.
- 2. Customer must supply dimensions for all light cut outs and glass thickness.
- 3. Customer must supply all section widths, overall frame dimensions, and anchor type.
- 4. Customer must supply drawings for sidelights, transom and window frames. The drawings are to include all dimensions used and glass removed and/or stop side with glass thickness. All glass and glazing by others.
- 5. Customer must furnish and unmarked copy of the approved hardware schedule and a complete list of standard templates required for the project. Non-standard templates and samples of existing hardware must be furnished upon request from RMMI.
- 6. RMMI will not start fabrication until all approved information is received.
- 7. RMMI will mortise, reinforce, drill and trap frames and doors for all mortise type hardware. All holes ½" or less in diameter are to be field drilled by others.
- 8. Frames will be reinforced only for application of surface applied hardware such as door checks, transom operators, brackets, etc. Doors will be reinforced only for application of surface applied hardware such as door pulls, push plates, door checks, escutcheons, kickplates, etc. All drilling and tapping for surface hardware to be done in the field by others.
- 9. Back charges will not be accepted unless inspected and approved by a RMMI representative.
- 10. RMMI shop drawings have been prepared for our use only and are subject to revisions. Errors incurred by other trades through the use of these details will not be RMMI responsibility.
- 11. Items not furnished by RMMI: glass, glazing, hardware, installation, erection, access doors and frames, weather-stripping silencers, insulation (other than used in door construction) thresholds, caulking, finish coats of paint, anchor bolts and astragals (other than flat bar type).
- 12. RMMI will not be responsible for fit of doors if jambs are not set true to plumb, nor for rust caused by gypsum plaster grouting, grout with anti-freeze additive or muriatic acid brick wash.